#### **REMARKS/ARGUMENTS**

This is responsive to the final rejection dated March 16, 2004. A response is due by July 16, 2004, with a one-month extension of time for response. Therefore, a Request for Extension of Time is enclosed herewith.

Claims 1-5, 9-19 and 21-25 are pending in the application. Claims 1-5, 9-19, 21 and 22 are allowed. Claims 23-25 are rejected under 35 U.S.C.§103(a) as being unpatentable over Hougham et al. in view of Gardner.

The present invention employs polyimides soluble in organic acid. This is contrasted with Hougham (U.S. Patent No. 5,324,813) which teaches using polyamic acids. As made by the amendment, the present invention has a principal difference in that it does not cure the polyimide. It is a process for coding integrated circuits with polyimides which are the reaction polymerization products of formulas I and II or III and IV, as set forth in the claim. So these are essentially non-reactive materials. Hougham teaches using unreactive diamines to produce higher molecular weight materials. The process of Hougham would not be operative if they we simply evaporated the solvent and did not cure the diamines. The fact that Gardner teaches a method of performing an integrated circuit by deposited low dielectric materials onto a substrate does not cure the deficiency of Hougham in obviating the present invention. Therefore, presently amended claims 23-25 would not be obvious from the combination of Hougham with Gardner. Therefore, reconsideration of the rejection and allowance of claims 23-25 is respectfully requested.

In view of the above arguments, it is respectfully requested that the above rejection be reconsidered and allowance of all the claims, namely, 1-5, 9-19 and 21-25, is respectfully requested. Should the Examiner have any questions or wish to discuss any of the foregoing in more detail, the undersigned attorney would welcome a telephone call to finalize allowance of this application and its issuance as a patent.

Application No. 09/890,378 Response Dated July 16, 2004 Reply to Office Action of March 16, 2004

Respectfully submitted,

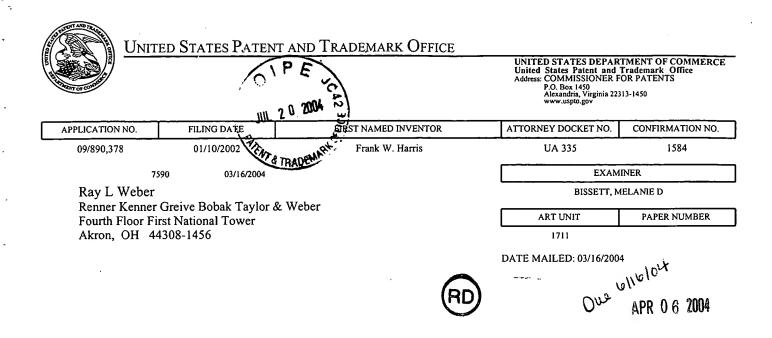
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Attorney for Applicant

July 16, 2004 1186030\_1/089498.0335



Please find below and/or attached an Office communication concerning this application or proceeding.

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RENNER, KENNER, GREIVE, BOBAK, TAYLOR & WEBER

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0 %	Application No.	Applicant(s)		
JUL 20 2004 55)	09/890,378	HARRIS ET AL.		
Office Action Summary	Examiner	Art Unit	00	
TRADEMARK.	Melanie D. Bissett	1711		
The MAILING DATE of this communication Period for Reply	appears on the cover sheet w	ith the correspondence ad	ldress	
A SHORTENED STATUTORY PERIOD FOR RE THE MAILING DATE OF THIS COMMUNICATIO  - Extensions of time may be available under the provisions of 37 CFI after SIX (6) MONTHS from the mailing date of this communication  - If the period for reply specified above is less than thirty (30) days, a  - If NO period for reply is specified above, the maximum statutory pe  - Failure to reply within the set or extended period for reply will, by st Any reply received by the Office later than three months after the m earned patent term adjustment. See 37 CFR 1.704(b).	ON.  R 1.136(a). In no event, however, may a  a reply within the statutory minimum of thi- riod will apply and will expire SIX (6) MOI tatute, cause the application to become A	reply be timely filed  rty (30) days will be considered timel  NTHS from the mailing date of this c  BANDONED (35 U.S.C. § 133).	ly. communication.	
Status				
1) Responsive to communication(s) filed on 1	8 December 2003.			
<u> </u>	This action is non-final.			
3) Since this application is in condition for allo	owance except for formal mat	ters, prosecution as to the	e merits is	
closed in accordance with the practice und	ler <i>Ex par</i> te Q <i>uayle</i> , 1935 C.I	D. 11, 453 O.G. 213.		
Disposition of Claims				
4)⊠ Claim(s) <u>1-5,9-19 and 21-25</u> is/are pending	g in the application.			
4a) Of the above claim(s) is/are with				
5) Claim(s) <u>1-5,9-19,21 and 22</u> is/are allowed				
6)⊠ Claim(s) <u>23-25</u> is/are rejected.				
7) Claim(s) is/are objected to.				
8) Claim(s) are subject to restriction ar	nd/or election requirement.	•		
Application Papers				
9)☐ The specification is objected to by the Exan	niner			
10) The drawing(s) filed on is/are: a)		by the Evaminer		
Applicant may not request that any objection to	· · · · · · · · · · · · · · · · · · ·			
	•••		ED 4 424/d\	
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).  11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.				
	e Examiner. Note the attache	d Office Action of form F	10-132.	
Priority under 35 U.S.C. § 119				
12) Acknowledgment is made of a claim for fore a) All b) Some * c) None of:  1. Certified copies of the priority docum 2. Certified copies of the priority docum 3. Copies of the certified copies of the priority docum application from the International Bu * See the attached detailed Office action for a	nents have been received. nents have been received in A priority documents have beer reau (PCT Rule 17.2(a)).	Application No n received in this National	Stage	
Attachment(s)				
1) Notice of References Cited (PTO-892)	4) Interview	Summary (PTO-413)		
2) Notice of Draftsperson's Patent Drawing Review (PTO-948)	) Paper No	(s)/Mail Date		
3) Information Disclosure Statement(s) (PTO-1449 or PTO/SB Paper No(s)/Mail Date	3/08) 5) Notice of 6) Other:	Informal Patent Application (PTC) .	U-102)	
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1. The rejections based on 35 USC 112 and 102 have been withdrawn based on the applicant's amendments. However, the rejection of claims 23-25 based on 35 USC 103 has been maintained.

- 2. Note: The examiner wishes to alert the applicant of redundant language in claim
- 1. The limitation of the insulating layer having a dielectric constant of less than about
- 2.5 has been added in line 3 and also in the last line of the claim.

# Claim Rejections - 35 USC § 103

- 3. The text of those sections of Title 35, U.S. Code not included in this action can be found in a prior Office action.
- 4. Claims 23-25 are rejected under 35 U.S.C. 103(a) as being unpatentable over Hougham et al. in view of Gardner et al.
- 5. From a prior Office action:

Hougham discloses low dielectric constant polyimides for use on electrical devices such as capacitors, semiconductors, and integrated circuits (abstract; col. 1 lines 26-35). One noted combination of monomers matches the applicant's formulas (I or IV) and III to form a polyimide of 6FDA-PFMB (col. 11 lines 38-58; Table 2). Such a polymer has a dry dielectric constant of 2.71 (Table 3). Because the term about 2.7 encompasses values slightly over 2.7 and allowing experimental error, it is the examiner's position that the cited dielectric constant meets the applicant's limitation of less than about 2.7.

Further, Hougham teaches dissolving polyamic acids in solvents, including DMAc and NMP, casting and drying a film, heating the film to initiate ring closure and formation of the polyimide, redissolving the film, and cycling the process until a desired molecular weight is achieved (Figure 4; col. 4 lines 13-42). Also, the formation of integrated circuits is mentioned. However, the reference does not specifically indicate casting a dissolved polyimide onto a substrate to form an integrated circuit. Gardner teaches methods for forming an integrated circuit, where the low dielectric materials are deposited or spin-coated onto the substrate (col. 5 lines 44-67). Because Hougham already cycles a process of dissolving a polyimide/polyamic acid, casting the solution onto a substrate, and heating the material to increase molecular weight, it is the

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examiner's position that it would have been prima facie obvious to spin-coat the solution directly onto the integrated circuit substrate to adhere the dielectric material to the substrate from a solution state without additional processing steps. Following the casting procedure of Hougham, the final casting onto an integrated circuit would be heated to further increase molecular weight.

### Allowable Subject Matter

- 6. Claims 1-5, 9-19, and 21-22 are allowed.
- 7. The closest prior art, Hougham et al. (US 5,324,813 A), discloses low dielectric constant polyimides for use on electrical devices such as capacitors, semiconductors, and integrated circuits. The polyimide materials fit the applicant's formulas (I or IV) and III. However, the reference teaches a dielectric constant for this polymer of 2.71. The reference does not teach forming the polymer to have a dielectric constant of less than about 2.5 or teach the applicant's claimed thermal expansion coefficients. It is therefore the examiner's position that the applicant's claimed dielectric constant of less than about 2.5 and the applicant's claimed thermal expansion coefficients provide a novel and unobvious step over the prior art integrated circuits.

## Response to Arguments

8. In response to the applicant's arguments that the Hougham reference does not teach heating the integrated circuit and insulating polyimide layer to a temperature sufficient to evaporate the organic solvent, it is noted that Hougham teaches drying the films and heating the films to temperatures up to 400 °C to imidized or cure the composition (col. 1 lines 26-35; col. 5 lines 43-58; col. 6 lines 21-26; col. 13 lines 3-24). The two main solvents used in the invention, NMP and DMAC, have boiling points of

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202 °C and 166 °C, respectively (Chemfinder.com). Thus, a temperature sufficient to evaporate the solvent would be 202 °C and 166 °C, respectively. Since the films of Hougham's invention are heated to higher temperatures, it is the examiner's position that the reference teaches heating polyimides to temperatures sufficient to evaporate the organic solvent and cure the polyimide. The reference indicates that these temperatures are sufficient to induce curing of the polyimide.

9. Regarding the applicant's arguments that there is insufficient motivation to combine the Hougham and Gardner references due to the conflicting methods of forming film layers, it is first noted that Hougham teaches forming films by coating a substrate with a solution, drying the solution to a film, and heating the film to a temperature for increasing molecular weight (curing). Temperatures cited are as high as 400 °C. Gardner teaches low temperature fabrication of low dielectric films on a substrate to form an integrated circuit. However, the reference defines "high temperature" as 700-900 °C and teaches heating the substrates at temperatures up to 550 °C (col. 7 line 53-col. 8 line 8; col. 10 lines 15-30). Since Gardner teaches that the low dielectric materials are coated directly onto an integrated circuit substrate, it is the examiner's position that it would have been obvious to coat the low dielectric materials of Hougham's invention directly onto an integrated circuit substrate in the final casting step. The examiner has cited that the motivation for such a step would have been to eliminate extra processing steps.

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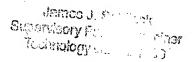
#### **Conclusion**

10. **THIS ACTION IS MADE FINAL.** Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the mailing date of this final action.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Melanie D. Bissett whose telephone number is (571) 272-1068. The examiner can normally be reached on M-F 8-4:30.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, James Seidleck can be reached on (571) 272-1078. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.



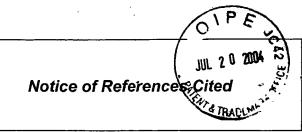
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Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

mdb

James J. Supervisory F. Toobseles



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Examiner	Art Unit		
Melanie D. Bissett	1711	Page 1 of 1	

### **U.S. PATENT DOCUMENTS**

*		Document Number Country Code-Number-Kind Code	Date MM-YYYY	Name	Classification
	Α	US-			
	В	US-			
	С	US-			
	۵	US-			
	Ε	US-			
	F	US-			
	G	US-			
	Н	US-			
	1	US-			
	J	US-			
	К	US-			
	L	US-			
	М	US-			

#### FOREIGN PATENT DOCUMENTS

*		Document Number Country Code-Number-Kind Code	Date MM-YYYY	Country	Name	Classification
	Z					
	0					
	Р					
	Q					
	R					
	S					
	Т					

#### **NON-PATENT DOCUMENTS**

*		Include as applicable: Author, Title Date, Publisher, Edition or Volume, Pertinent Pages)
	U	"N,N-Dimethylacetamide", Chemfinder.com, printed 3/11/04.
	V	"1-Methyl-2-pyrrolidinone", Chemfinder.com, printed 3/11/04.
	w	
	х	

\*A copy of this reference is not being furnished with this Office action. (See MPEP § 707.05(a).)

Dates in MM-YYYY format are publication dates. Classifications may be US or foreign.